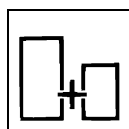


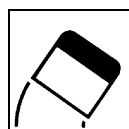


05323 - MULTIGRIP SPACHELMASSE



1000 ml +
20-40 ml

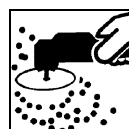
Pot life at 20° C:
5-8 min.



1-2 knifing coats



Air drying at 20° C:
20-30 min.



P60-80
P120-150

DESCRIPTION

Universal knifing polyester putty with very high filling power.

USE

Suitable to level great defects on normal and zinc-coated steel sheets of commercial vehicles and of industry field in general.

CHARACTERISTICS

- Very good adhesion on steel, zinc-coated steel sheets, cast iron, aluminium and its alloys, FGRP (fibreglass).
- Easy knifing application.
- Easy to sand.
- Very high filling power.
- Quick through-drying.

SUBSTRATE PREPARATION

Zinc-coated steel sheets, steel, aluminium and fibreglass

These substrates must be roughened and degreased with 00695 SILICONE REMOVER SLOW.

Old coatings

Do not apply on solvent-sensitive coatings.

NEVER apply on Wash Primer.

In case of previous primer application, use epoxy primers like 04384 EPOFAN PRIMER R-EC GRIGIO and allow to dry through.

APPLICATION

Knifing.

Mixing ratio:

		volume	weight
05323	POLYDUR SPACHELMASSE	1000 ml	1000 g
00281	POLYDUR HARDENER	20-40 ml	10-30 g

In summer the catalysis may be reduced to 1% by weight and in winter it can be increased to 3%.

Pot life at 20 °C: 5 – 8 min.

N° knifing coats: 1 + 1 finish

Recommended film thickness: min. 200 µ and max. some mm.

DIR 2004/42/CE: Bodyfiller/stopper IIB/b – VOC ready for use 250 g/l
This product ready for use contains at most 200 g/l VOC

DRYING TIME

Sanding after 20-30 min. at 20 °C

SANDING

Dry sanding with P60 - 80 grit paper and finishing with P120 - 150 grit paper

OVERCOATINGS

Any filler/sealer of Lechler Car Refinishing range.

NOTES

- The product does not adhere to Wash Primers and similar products.
- Catalysed putty residues must not be put back into the original container.
- The product must be stored in a cool place and used within the expiry date.
- Too much hardener can cause yellowish spots on the finishing coats.
- To ensure a perfect adhesion to the substrate, it is necessary to degrease and roughen the steel sheet with emery cloth or abrasive paper before applying the putties.

POLYDUR hardener contains organic peroxides which have an irritant action. Avoid contact with skin as much as possible and keep eyes protected. Wash hands with water and soap after using the product.

TECHNICAL DATA SHEET N° 0554-GB
UPDATED 12/2023

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